



STRUCTURAL STEEL NOTES

1. COMPLY WITH AISC'S "SPECIFICATION FOR STRUCTURAL STEI BUILDINGS--ALLOWABLE STRESS DESIGN AND PLASTIC DESIGN RCSC'S "SPECIFICATION FOR STRUCTURAL JOINTS USING AST 325 OR A 490 BOLTS," AND AWS D1.1 "STRUCTURAL WELD CODE--STEEL."

A. BOLTS USED FOR THE TOP OF COLUMN CONNECTION SHALL BE 3/4" DIAMETER ANSI/ASME B18.2.1, SAE J429 ST GRADE 8.

- 2. HOLLOW STEEL SECTIONS: ASTM A500, GRADE B, FY = 46
- 3. PLATES, BARS & OTHER SHAPES: ASTM A36
- 4. ANCHOR BOLTS & NUTS: ASTM F1554, GR. 36, HEADED RO AND ASTM A36 NUTS. INSURE THAT RODS ARE FREE OF OIL DEBRIS PRIOR TO PLACEMENT. .
- 5. GROUT: ASTM C 1107, NONMETALLIC, SHRINKAGE RESISTANT PREMIXED.
- 6. FABRICATE STRUCTURAL STEEL ACCORDING TO AISC SPECIFICATIONS AND TOLERANCE LIMITS OF AISC'S "CODE C STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES" STRUCTURAL STEEL.
- 7. SHOP PRIMER: ONE COAT OF RED OXIDE, MIN. (2) MILS THI TOUCH-UP ANY DAMAGED SURFACES AFTER ERECTION.
- 8. ERECT STRUCTURAL STEEL ACCORDING TO AISC SPECIFICATION AND WITHIN ERECTION TOLERANCES OF AISC'S "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES."
- 9. SET BASE AND BEARING PLATES ON WEDGES, SHIMS, OR S NUTS. TIGHTEN ANCHOR BOLTS, CUT OFF WEDGES OR SHIM FLUSH WITH EDGE OF PLATE, AND PACK GROUT SOLIDLY BETWEEN BEARING SURFACES AND PLATES.
- 10. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH AWS CERTIFIED WELDERS. WELD FILLER ALLOY SHALL BE ONE OF FOLLOWING: 5183, 5356, 5554, OR 5556.
- 11. BREAK ALL SHARP EDGES.
- 12. ALL ALUMINUM SHALL BE 6061 ALLOY.
- 13. THE STRUCTURE IS DESIGNED FOR LOADS IN ACCORDANCI THE 2009 EDITION OF THE INTERNATIONAL BUILDING CODE THE 2005 EDITION OF THE AMERICAN SOCIETY OF CIVIL ENGINEERS PUBLICATION "MINIMUM DESIGN LOADS FOR BUIL AND OTHER STRUCTURES", ASCE7-05.

A. ROOF LIVE LOAD:

40 PSF

EXPOSURE B

- B. WIND LOAD:
- (1) BASIC WIND SPEED V = 130 MPH
- (2) WIND IMPORTANCE FACTOR I = 1
- (3) OCCUPANCY CATEGORY 11
- (4) WIND EXPOSURE
- (5) INTERNAL PRESSURE COEFFICIENT GCPI = 0.0
- C. FOUNDATIONS ARE DESIGNED FOR A PRESUMPTIVE ALLOW SOIL BEARING PRESSURE = 2000 PSF.

	CAST-IN-PLACE CONCRETE				
EL GN," TM A DING	STRUCTURAL CONCRETE	; ACI 301, "SPECIFICATIONS FOR FOR BUILDINGS"; ACI 318, "BUILDING DR STRUCTURAL CONCRETE"; AND CRSI'S PRACTICE."			
EEL, KSI	MINIMUM 28-DAY COMPI CONCRETE THAT WILL NO CYCLES SHALL HAVE A	CONCRETE EXPOSED TO FREEZE-THAW CYCLES SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 4500 PSI. CONCRETE THAT WILL NOT BE EXPOSED TO FREEZE-THAW CYCLES SHALL HAVE A MINIMUM 28-DAY COMPRESSIVE STRENGTH OF 3000 PSI.			
	3. REINFORCING BARS SHAI	LL NOT BE SPLICED.			
	4. DEFORMED REINFORCING	4. DEFORMED REINFORCING BARS: ASTM A615, GRADE 60.			
ODS, IL AND	5. PORTLAND CEMENT: ASTM C150, TYPE 1.				
Γ,	6. FLY ASH: ASTM C618, T	FLY ASH: ASTM C618, TYPE F (LIMITED TO 15 PERCENT OF TOTAL CEMENT CONTENT).			
			DATE		
)F FOR		DO NOT ADD WATER TO CONCRETE DURING DELIVERY, AT PROJECT SITE, OR DURING PLACEMENT, UNLESS APPROVED BY ENGINEER.			
нск.	STRENGTH DUE TO WEAT	PROTECT CONCRETE FROM PHYSICAL DAMAGE OR REDUCED STRENGTH DUE TO WEATHER EXTREMES DURING MIXING, PLACING, AND CURING. REPAIR SURFACE DEFECTS AS REQ'D.			
ONS		TE CONTINUOUSLY MOIST W/ 50 DEGREES F FOR 7 DAYS			TURE
SETTING IS		BE CLEAN, NON-FROST SUSCEPTIBLE TING THE GRADATION REQUIREMENTS		11450 Stephens Rd Warren, MI	ANOPY STRUCTURE
	ST	RUCTURAL FILL	JC.	Stel I. N	ς <mark>Μ</mark>
BY F THE	SIEVE SIZE	PERCENT FINER BY WEIGHT	TSS, Inc.	io S Ten	
	4 INCH	100	SS	145 Var	A
	3 INCH	90 TO 100	[H		
	1/4 INCH	25 TO 90			
	#40	0 TO 30	NA	$\begin{bmatrix} X \\ Q \\ Q \\ \hline 0 \hline \hline 0 \\ \hline 0 \\ \hline 0 \hline \hline $	JRVE
E WITH AND	#200	0 TO 5	DRAWN BY	$\frac{1}{\sqrt{2}}$	CUR CUR
LDINGS				<u> </u>	1
WABLE			ENC MA NE	ENSED SINEER	EN IN:
			MA Nej		USETTS
				sociates, Inc.	04011 Fax: 207-729-2941

oln

Engineer

3

ing

ai

L Y wic

Fed.

6 Br

 \mathcal{O}

