



ADDS .4 SECONDS TO THE CYCLE	ADDS .4 SECONDS TO THE CYCLE	ADDS .4 SECONDS TO THE CYCLE	ADDS .4 SECONDS TO THE CYCLE	ADDS .8 SECONDS TO THE CYCLE	2 OUTPUTS	3 OUTPUTS	4 OUTPUTS
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DIPSWITCH ABOVE IS SET TO A COMMON 4 OUTPUT & 2 SECOND CYCLE

- 1) ONLY ONE OUTPUT SELECTION SWITCH SHOULD BE SELECTED (ON POSITION)
- 2) DEFAULT TIMING SWITCHS ARE ALL SET TO OFF: CYCLE SETTING IS .1 SECOND
- 3) CYCLE TIMES WILL BE ADDED TO THE .10 SEC DEFAULT. FOR EXAMPLE, WITH SWITCHES 1 AND 3 IN THE ON POSITION THE CYCLE TIME WOULD BE CALCULATED AS.....0.10 (DEFAULT) + 0.40 = 0.90 SECONDS. TOTAL TIME IS 2.5 SECONDS FOR ALL OF THE SWITCHES THAT ARE ON.